



A Leading Global

Professional Visual Inspection

Equipment Manufacturer

RCAB

www.rc-ab.se

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Machine Vision Expert

— 机器视觉专家 —

Information

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Nick Name Jutze

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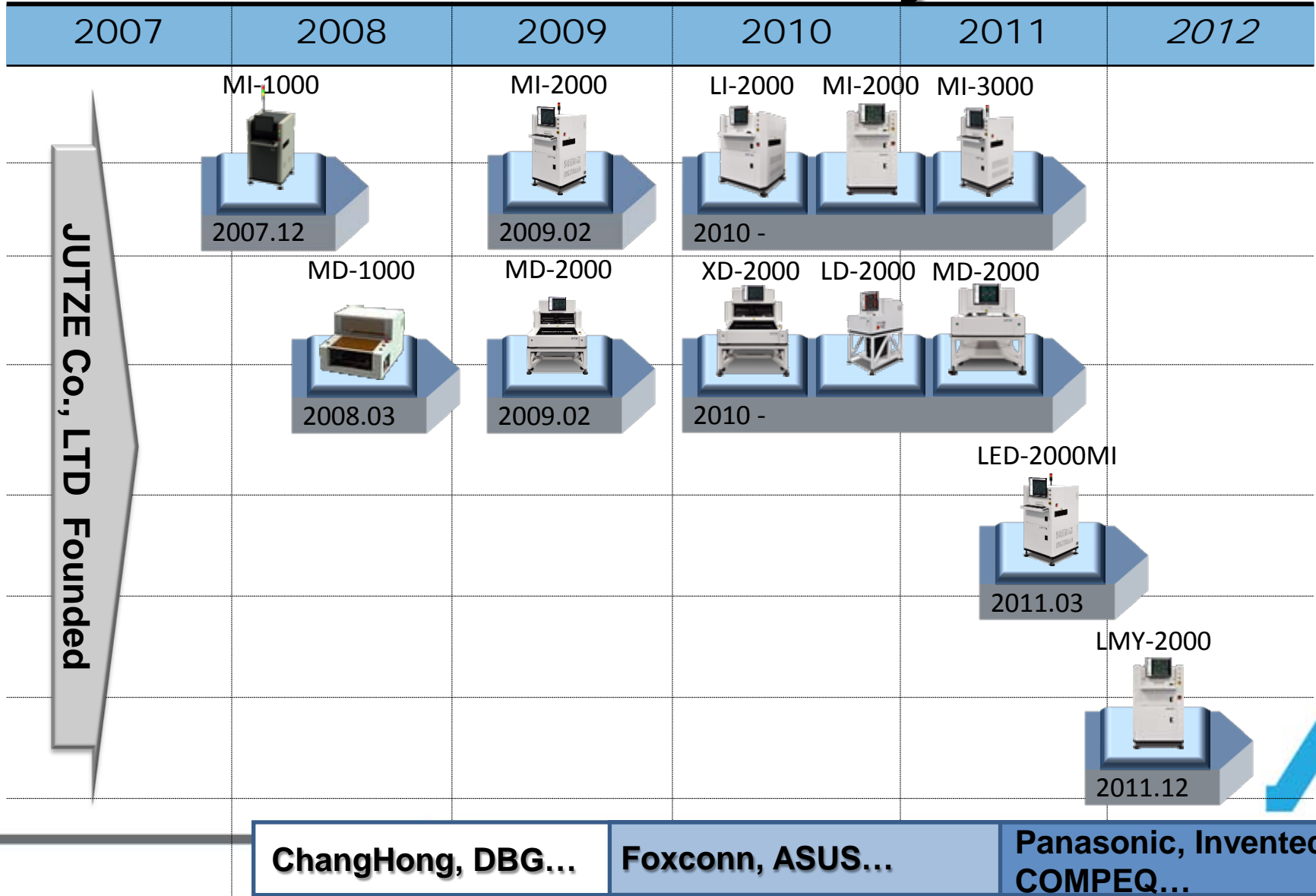
E-mail master@jutze.com.cn

Web <http://www.jutze.com.cn>

Address 3 floor, Building 2, N0. 7178, Zhongchun Rd, Minhang, Shanghai



Jutze History



ChangHong, DBG...

Foxconn, ASUS...

Panasonic, Inventec, COMPEQ...

Product - In-line

High Speed,
High Accuracy
Join Us To Zero Escape

— Continue to improve
process capability

LI-2000
Wide use



MI-3000
Table Fixed,
Suitable for pre-reflow & post-reflow



MI-2000B
Small Compact Design



Product - off-line

Practical
and
Flexible

— Reliable Quality
Controller

XD-2000

Extra Large Size PCB



MD-2000

Delicate and Efficient



LD-2000

Suitable for 90% kind of normal size PCB

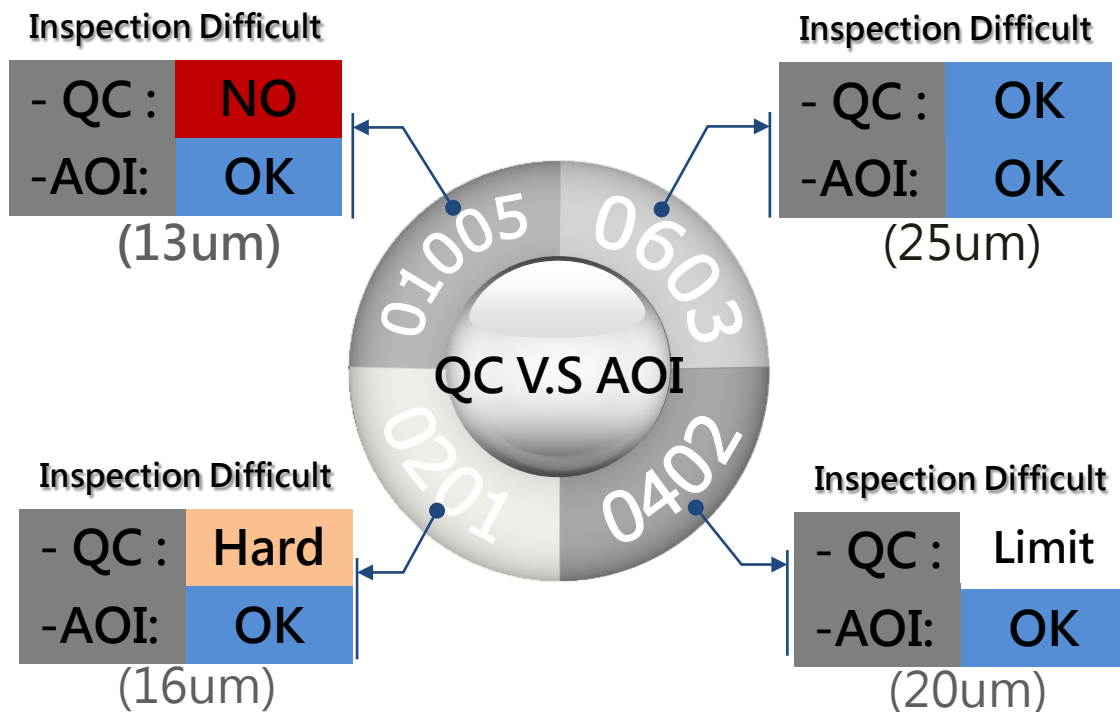


AOI Background

Why need AOI?

As process technology continues to progress and labor costs continue to rise, import AOI to control process can be achieved and reduce labor and maintenance costs, improve QC staff instability, and thus the purpose of increasing yield.

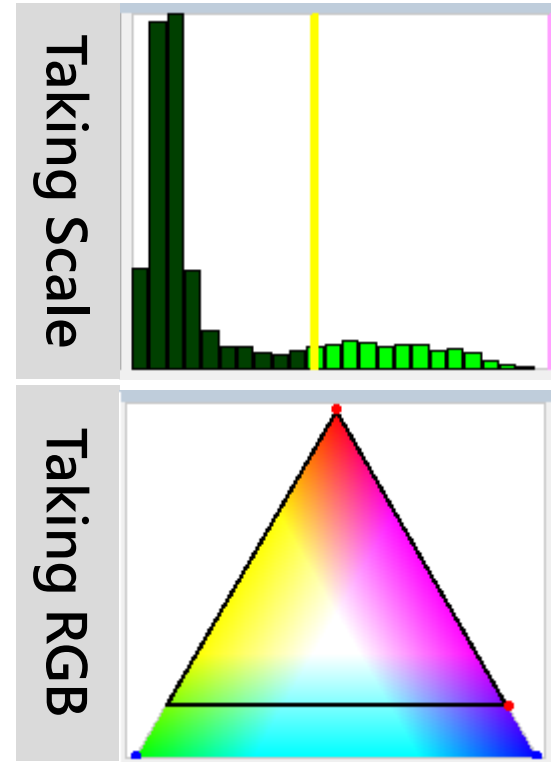
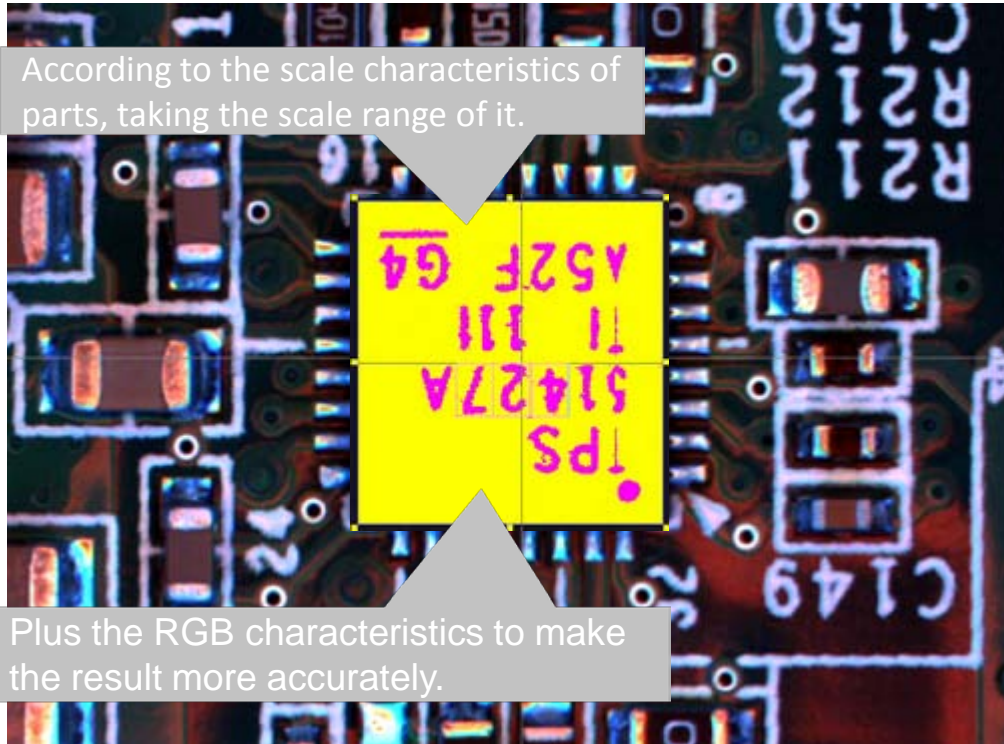
More importantly, more and more products use 01005, which is not capable of human inspect.



Component Size Compare

Jutze AOI Detection Principle

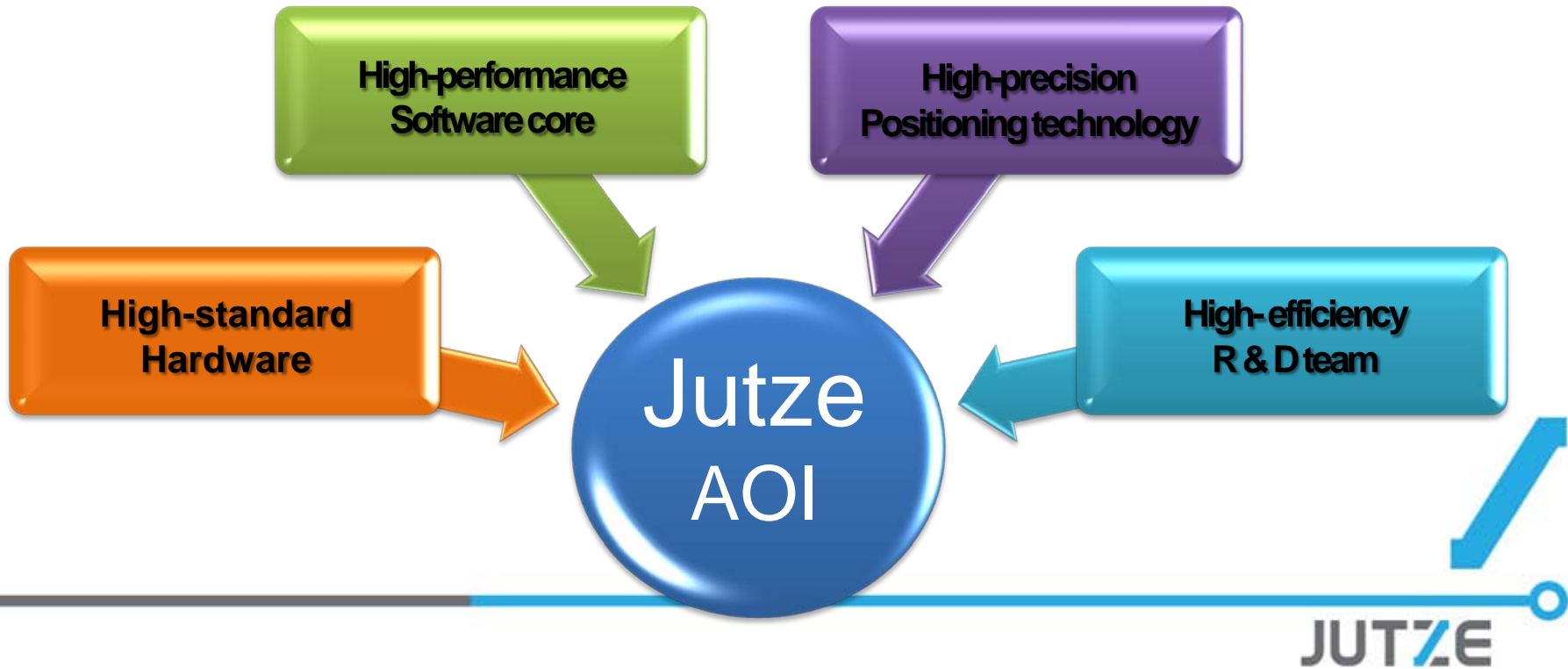
Based on scale and RGB, taking the geometry of the component image characteristics, and the pixel calculation.



Product Special

- JUTZE - Automated Optical Inspection

Jutze AOI based on "High-standard Hardware configuration", "High-performance Software core", "High-precision Positioning technology", "High efficiency R & D team" to achieve high speed, high accuracy of the In-line real-time inspection equipment, and also leader of China AOI market high-level models. Especially cycle-time, FPY, false-call rate has been exceeded other brand AOI in the world.



Product Special



10 μm
High Precision
Optical Resolution

Parallel
Processing

HIGH
speed | precision

Core Technology

Max. up to
1/16 pixel
Accuracy for
Gray / Color
pixel
calculation

HIGH
Inspection
Performance

Ordinate
solder pad
and
component
automatically

Inspection
by
modularity
and get data
quickly

RGB with
white LED
lighting
systems



Product Special

4 Channel Lighting System

Adjust Whole Parts Position: Export Parts Of The X, Y, θ Offset

Algorithm : LedBox

Algorithm : PatternBox

Multi-Threading

Solution For Golden Finger

In Control Analysis

Multi-Repair Function

Remote Tuning

01005 components correspond exactly

Four Channel Lighting System

Independent development of four channel lighting system:

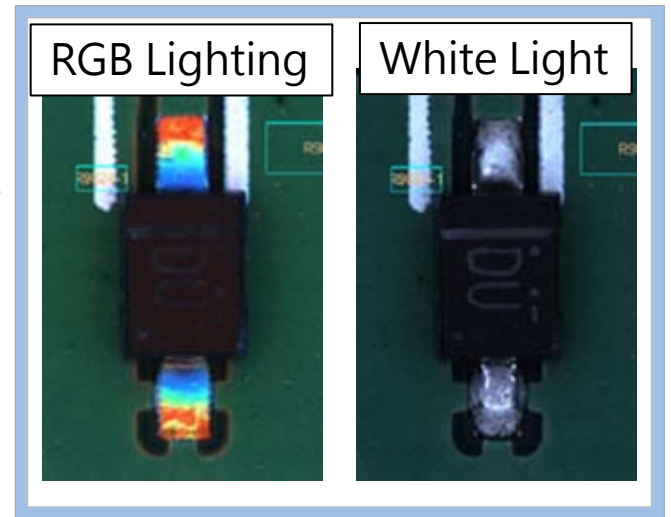
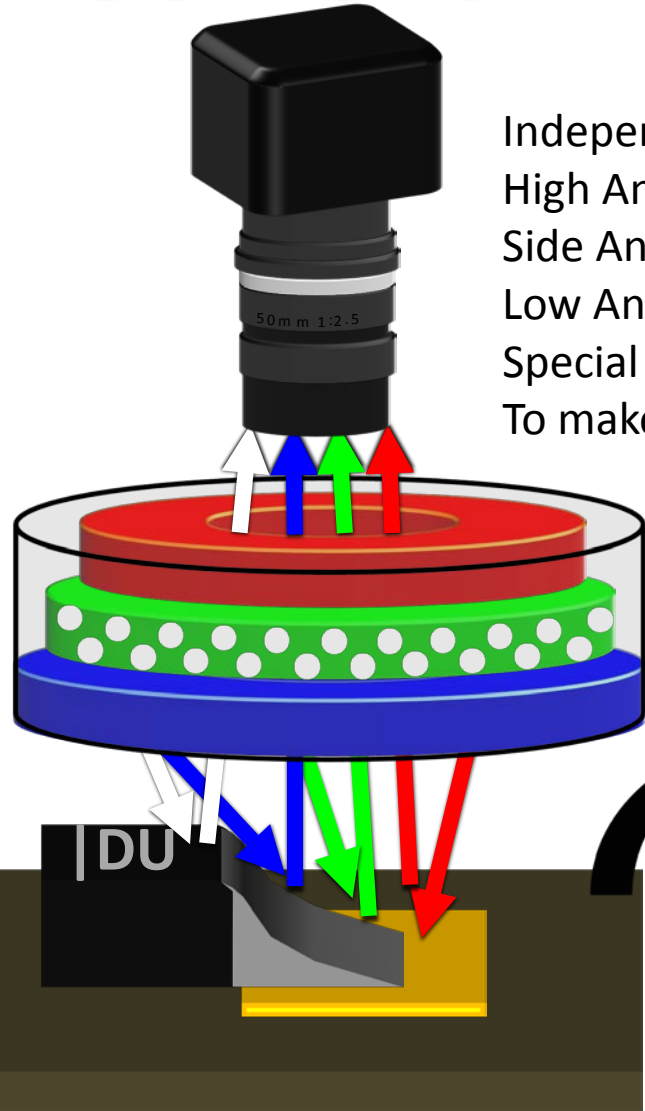
High Angle: Red

Side Angle: green

Low Angle: blue

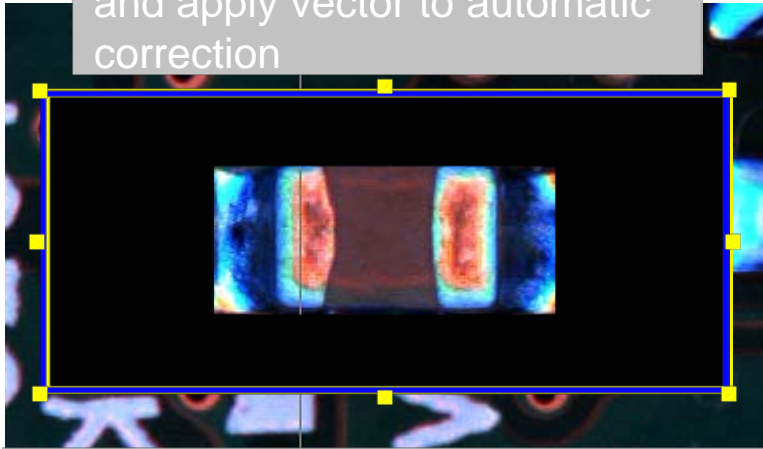
Special white: for the text

To make the image clearer

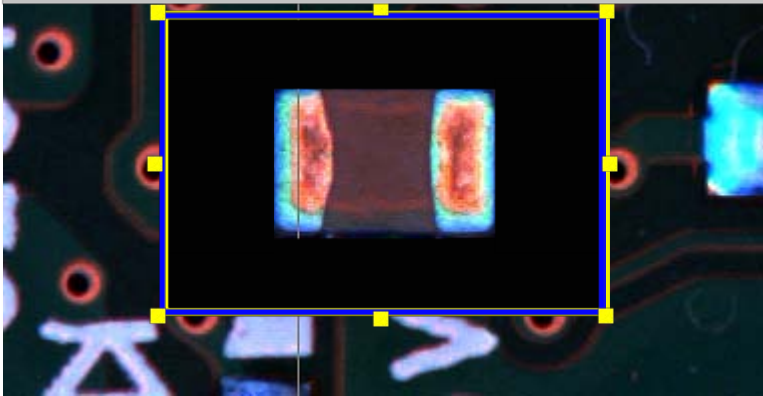


Adjust Whole Parts Position

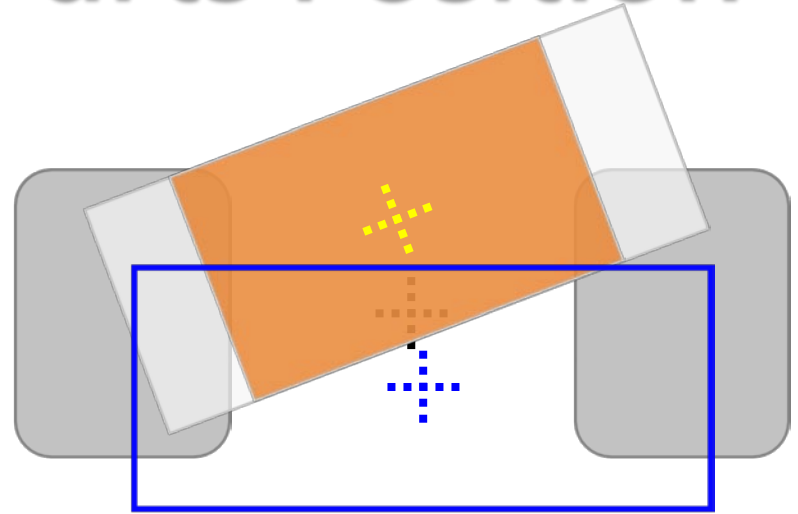
Identify full-board pad position and apply vector to automatic correction



Based on the above, automatically identify the position parts to calculate the offset

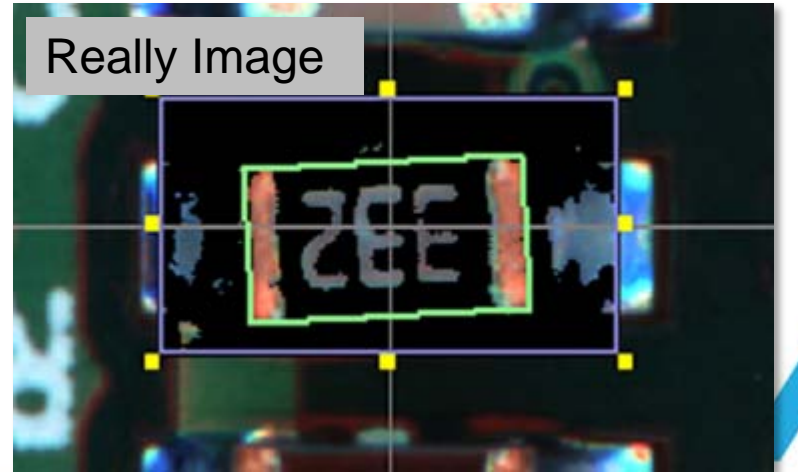


Especially PCB bending or deformation



Accurate output to parts of the X, Y and θ offset.

Really Image



Algorithm: LedBox

Based on a modular detection mode, applied to multi-pin parts: QFP, SOP, etc., to simplify programming, tuning, and make the results at a glance, more accurate.

Separate target by using scale and RGB

Auto search the end of Pad

Auto search the end of Led

Make all inspection window needs by automatically

Finish

LeadBox	
检查参数	检查结果
引脚间距(um) 400	引脚根部结果(9/23)
引脚类型 长引脚	焊盘未调结果(9/0)
引脚根部(%) 20	不良数目 0
引脚根部搜索方 引脚边缘定位	参数限制
引脚前调搜索方 整体搜索	当前条件
焊盘未调(%) 12	当前条件 + 子条件
焊盘搜索目标 仅焊盘	

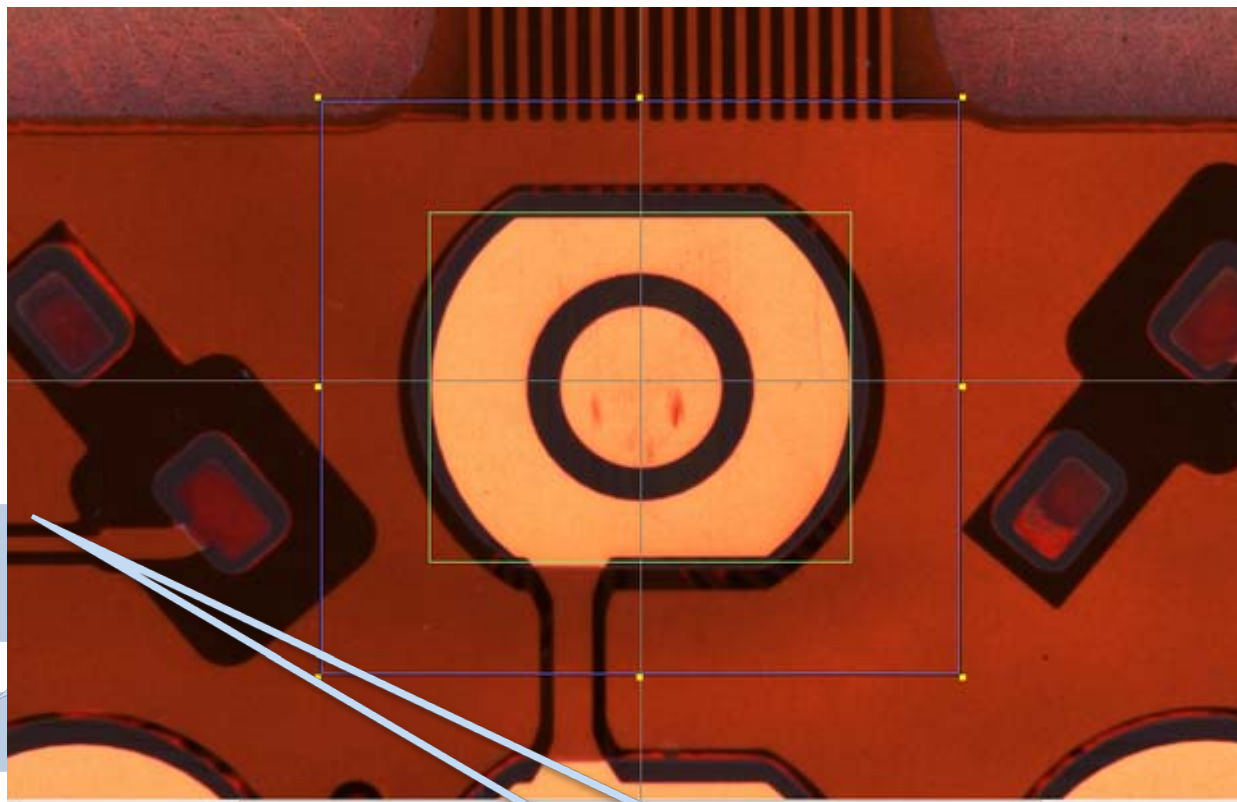
Algorithm: PatternBox

Concept comes from the irregular shape of the detect problems, out of the window concept, can detect objects of arbitrary shape to be detected, making detection easier, convenient, accurate.

Separate target by using scale and RGB

Pink area is the result

Easy detect any kind of NG without background



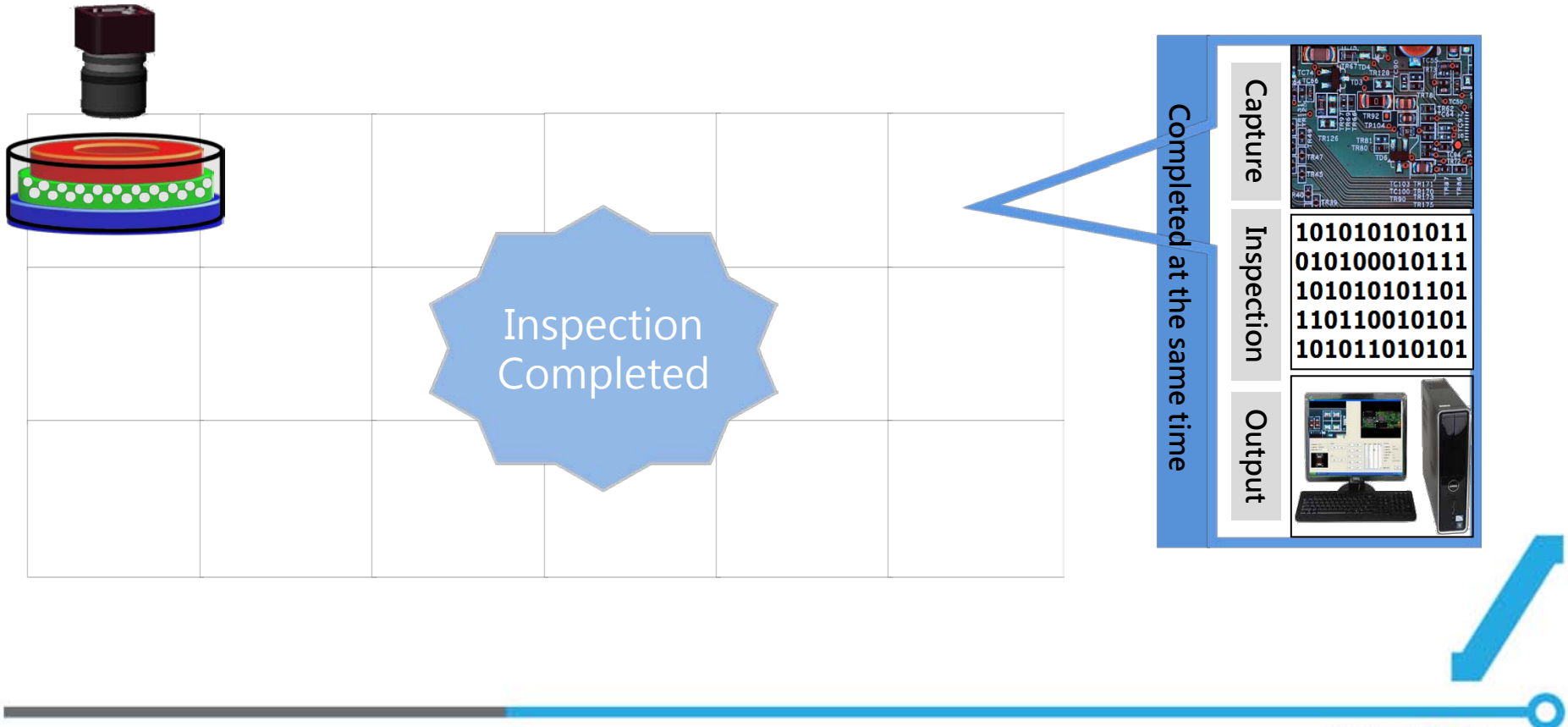
PatternBox

模板匹配参数		判定参数	
<input type="checkbox"/> 取窗口		百分比上限	100
<input type="checkbox"/> 取成数		百分比下限	35
<input type="checkbox"/> 取边缘		检查结果	100
<input type="checkbox"/> 提取图像			
		判定输出	
		输出向量1	NoUse
		输出向量2	NoUse

The software interface displays a histogram on the left, a color calibration triangle in the center, and a binary mask of the target component on the right. A white arrow points from the pink box in the main image to the histogram.

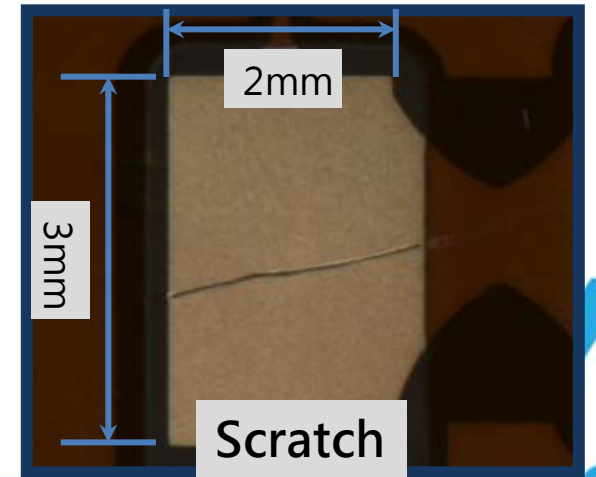
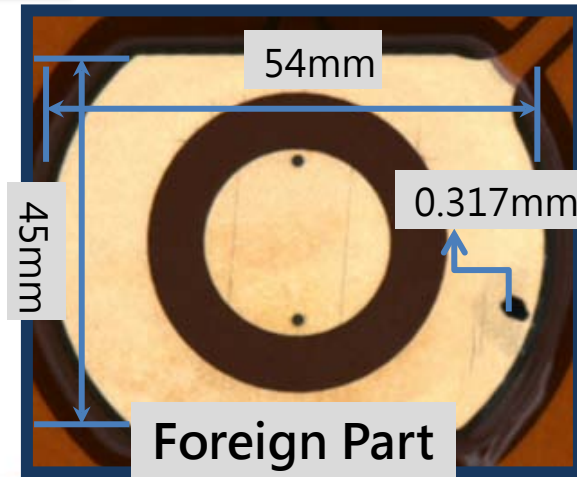
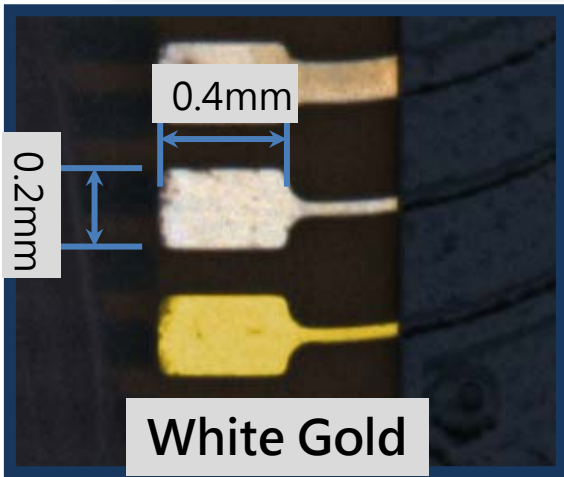
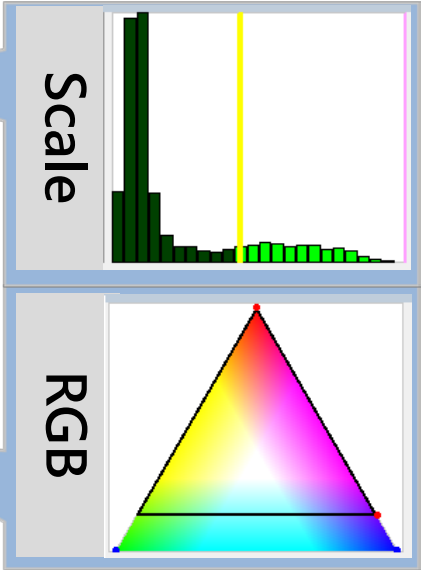
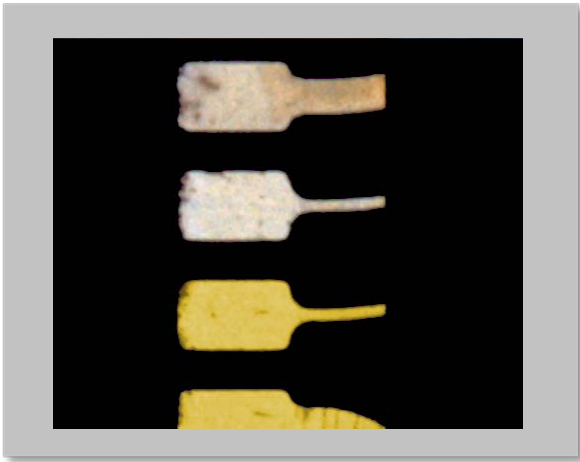
Multi-threading

When capture finish is equivalent to inspect finish, also mean data output finish. So we can faster 30% than other brand AOI base on same level.

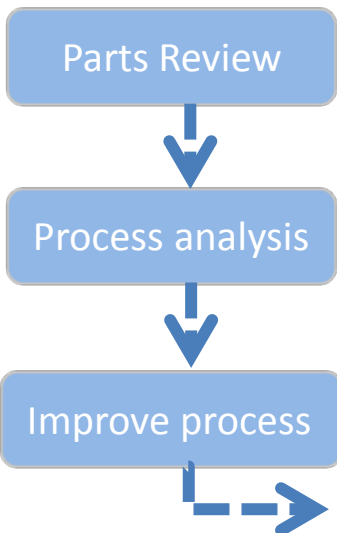


Golden Finger

Using PatternBox separate background by using scale and RGB



In Control Analysis

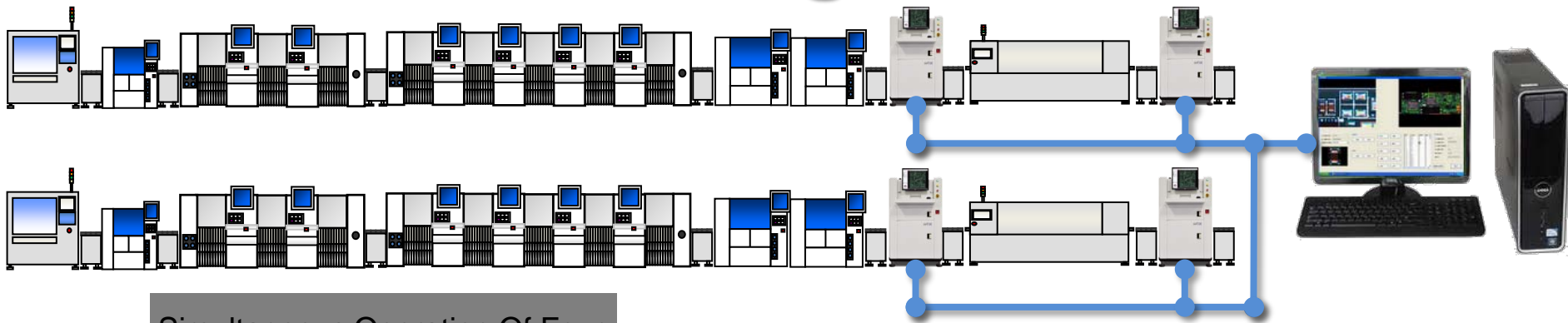


SPI MATCH 时间: 2011-02-17 08:54:30	PRE FC 偏位1 时间: 2011-02-17 09:15:29	POST MATCH 时间: 2011-02-17 09:24:45
SPI	Pre-reflow AOI	Post-reflow AOI

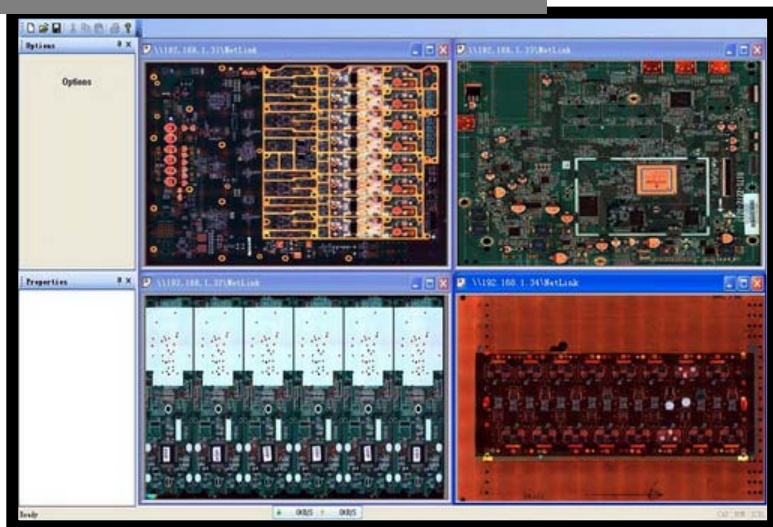
Improve
Production
yields

Real-time control the image from NG components in the SPI, pre-reflow AOI and post-reflow AOI. Check the NG images from after printing, after mounting and post-reflow, to determine the causes of NG.

Centralized Management Software



Simultaneous Operation Of Four



One Operator
Confirm Multi-Line

Reduce Operator

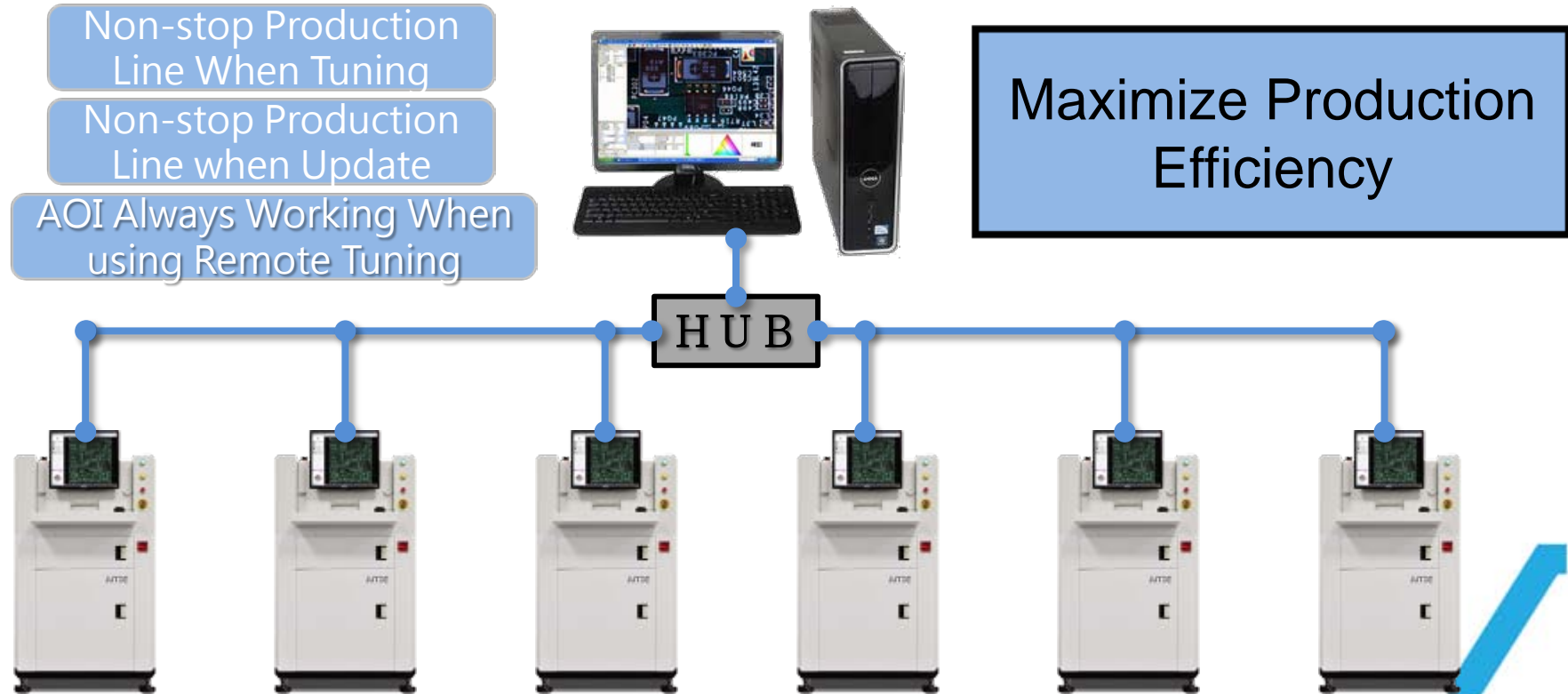
Operation Without
Stopping Line

Reduce Costs
Improve Efficiency

Improve rate of production line automation, reducing labor and costs, to establishment of production lines fast feedback mechanism, can be multi-monitored SMT production line workers to help technology analysis process.

Remote Tuning

Can modify and update parameters real-time by contacting in-line AOI through net without stop product line. And also real-time update the new inspection data before next PCB comes.



01005 Parts Correspond Exactly

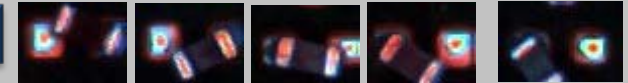
To detect the NG of 01005 parts is standard of Jutze AOI



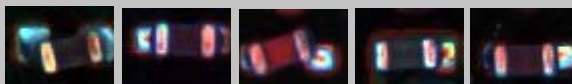
No Solder



Shift



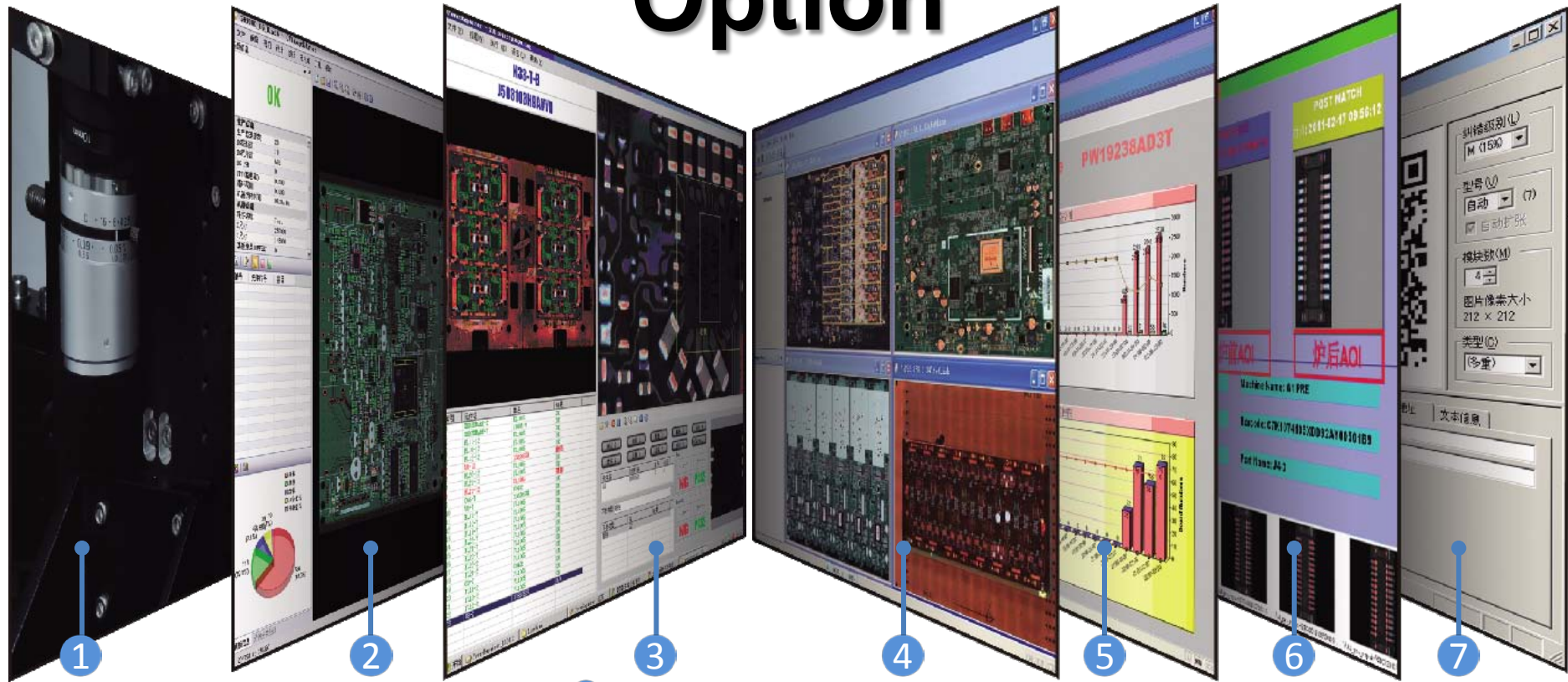
Dry-Joint



Tombstone



Option



① High Precision Image Systems

5M Pixel Camera

② Remote Tuning

Can modify and update parameters real-time by contacting in-line AOI through net without stop product line.

③ Repair Terminal

Receiving the inspection results from in-line AOI at real-time will let user to make judgment quickly for defects. It also can connect multi in-line AOI, select PCB by hardware barcode scan function. Repair results can be output at statistics form.

④ Centralized Management Software

Improve rate of production line automation, reducing labor and costs, to establishment of production lines fast feedback mechanism, can be multi-monitored SMT production line workers to help technology analysis process, identify the cause of the issue and thus enhance process capability.

⑤ SPC

Powerful data analysis system, easy to operate, beautiful interface, can multi-machine real-time monitoring, search PCB by barcode, production statistics, false call analysis, a variety of report output functions

⑥ In control analysis

In control analysis function, real-time control the image from NG parts in the SPI, pre-reflow and post-reflow AOI. Check the NG images from after printing, after mounting and post-reflow, to determine the causes of NG.

⑦ Barcode

1D . 2D Barcode correspondence

Service Network



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